

**NEW PARAGRAPH TO BE ADDED BELOW PAGE 3, LINE 29 OF SPECIFICATION**

**--Fig. 6 illustrates a further embodiment of the apparatus illustrated by Fig. 1. --**

**NEW PARAGRAPH TO BE ADDED BELOW PAGE 6, LINE 26 OF SPECIFICATION**

**--Fig. 6 is identical to Fig. 1, except that the spring 21 illustrated in Fig. 1 has been replaced by a pneumatic cylinder designated by reference numeral 21' in Figure 6. --**

REPLACEMENT PARAGRAPH, PAGE 3, LINES 24-25 OF SPECIFICATION

--Fig. 4 shows the position of the parts of the welding apparatus in the welding position, ~~and~~ --

REPLACEMENT PARAGRAPH, PAGE 3, LINES 27-29 OF SPECIFICATION

--Fig. 5 shows the position of the parts of the welding apparatus while it is being returned to the starting position , and --